

## **Summary**

Automatic Store and Retrieval Systems (AS/RS) are advanced systems designed for efficient handling and transportation of large quantities of goods within warehouses at a cost-effective rate.

These systems consist of shuttles that navigate through elaborate metal racking structures at remarkable speeds of 4m/s or more.

The scale of these systems varies, with some warehouses utilizing as few as five shuttles, while others deploy up to 200.

Seamless communication between the shuttles and the Warehouse Management System (WMS) is crucial for effective order fulfillment, workload distribution, and safety.

In such scenarios, a resilient and low-latency mesh network is the ideal choice for ensuring uninterrupted connectivity between the shuttles and the WMS around the clock.

With the addition of the management tool Hive, the network can be analyzed, controlled, and optimized easily, enhancing the convenience of using Meshmerize even further.

## **Key Solution Benefits**

EXCELLENT RELIABILITY THROUGH MULTI-PATH
ROUTING

No single point of failure, all devices are APs.

- → HIGHLY MOBILE SYSTEMS

  Fast roaming by cooperatively connecting with neighboring robots.
- → **SOFTWARE PRODUCT**Hardware-independent, compatible with most industrial APs and robots.
- TRULY WIRELESS NETWORK COVERAGE EXPANSION

  Seamless network expansion no extra cables needed.
- → RESILIENT NETWORK BACKUP

  Reliable partner in mission critical operations.
- HIVE NETWORK MANAGEMENT

  Automating deployment and network operation with cloud-based Hive management.



Meshmerize provides a software upgrade for industrial connectivity hardware used in AS/RS systems.

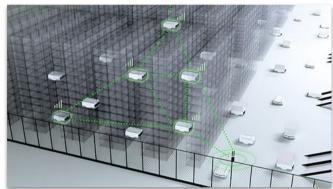
By deploying a multi-path mesh network to connect access points multiple simultaneously, Meshmerize creates a very reliable, low latency overlay network.

As a result, the likelihood of disconnections due to rapid movement (roaming) is virtually eliminated, allowing the shuttles to operate at full speed without the need for manual intervention.

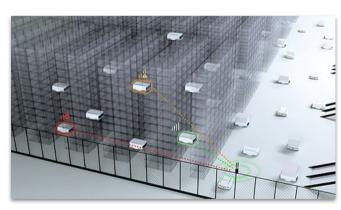
Meshmerize directly enhances throughput and reduces manual labor costs.

## Hardware selection

Implementing Meshmerize in warehouses offers flexibility in the hardware selection, allowing customers to choose from a selection of devices that suit their specific needs.



Connectivity with Meshmerize



Conventional connectivity



The primary devices are installed as static hardware throughout the site to provide comprehensive network coverage. They are strategically positioned, taking into consideration factors like size and obstacles. Detailed tips and suggestions, along with key hardware requirements for static nodes, are provided below for reference.

Key device specifications				
WLAN	802.11 n/ac/ax			
Number of Radios	2+			
Power	POE (optional) 9-48 VDC			
Antenna	Omni / Directional / Helical depending on placement			
Suggested Hardware	Acksys AirSeries			

More information on the Meshmerize-enabled devices can be found on the individual device pages.



In addition to the static hardware installations, Meshmerize also offers to equip mobile nodes, such as shuttles, with hardware to further enhance connectivity in the warehouse. These mobile devices can be equipped with different hardware options to establish additional connections, improving both reliability and coverage in the most challenging areas.

Given the small size of the shuttles and the fact that they carry items on top, deciding on suitable antennas is challenging, as it is difficult to determine where they can be effectively installed. It's advisable to consider Omni, Dash, or Puck antennas for the shuttle, depending on the specific location where they will be mounted.

Key hardware requirements for mobile nodes are provided below.

Key device specifications				
WLAN	802.11 n/ac/ax			
Number of Radios	2+			
Antenna	Omni / Dash/ Puck			
Power	9-48 VDC			
Suggested Hardware	Acksys AirSeries, Moxa AWK 1137C			

More information on the Meshmerize-enabled devices can be found on the individual device pages.

# Mesh Performance

Depending on the choice of hardware, Meshmerize AS/RS solution provides reliable network coverage and failover ability in the event of a fiber breakage.

Minimum / Average / Maximum expected Throughput Mbits/sec				
	1 hop	2 hops	3 hops	
Acksys Air Series	24 <b>/34</b> /40	6/ <b>10</b> /15	2/4/7	
Moxa AWK 1137C	20/ <b>39</b> /47	1/5/11	1/3/8	

Minimum / Average / Maximum expected Latency ms					
	1 hop	2 hops	3 hops		
Acksys Air Series	2/ <b>3</b> /6	3/ <b>5</b> /10	5/ <b>6</b> /9		
Moxa AWK 1137C	1/ <b>5</b> /85	2/ <b>6</b> /43	2/ <b>7</b> /30		

The performance figures mentioned above are based on the assumption of accurate setup and configuration. The actual measured numbers can vary due to a range of factors that are beyond the control of the Meshmerize software, including wireless environment, hardware selection, antenna positioning, and other. Meshmerize does not warrant for specific wireless or network performance aspects such as data throughput, packet loss, or scalability in arbitrary deployments, as these elements are affected by the aforementioned factors.

If there is a deviation in the measured service quality compared to the provided numbers, it is important to ensure that the setup adheres to our recommendations. If performance issues persist, Meshmerize Support should be contacted for further assistance.



### Software

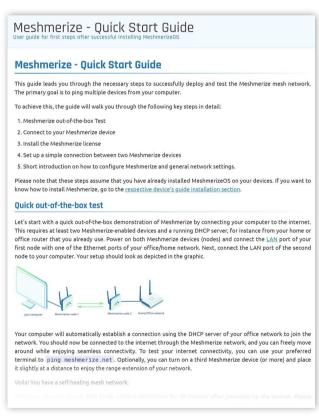
Deploying Meshmerize devices involves initial steps of installing Meshmerize and setting up a default configuration. Depending on the chosen hardware, Meshmerize may come pre-installed, requiring only activation. If Meshmerize is not included in the factory firmware, installation instructions specific to the device can be found on the device's respective page. At this stage, all Meshmerize instances will be unlicensed.

For assistance, the Meshmerize Quick Start Guide provides detailed instructions on get started with the first Meshmerize installation, connecting to devices, setting up Meshmerize, installing a license, and customizing configurations.

# Configuration

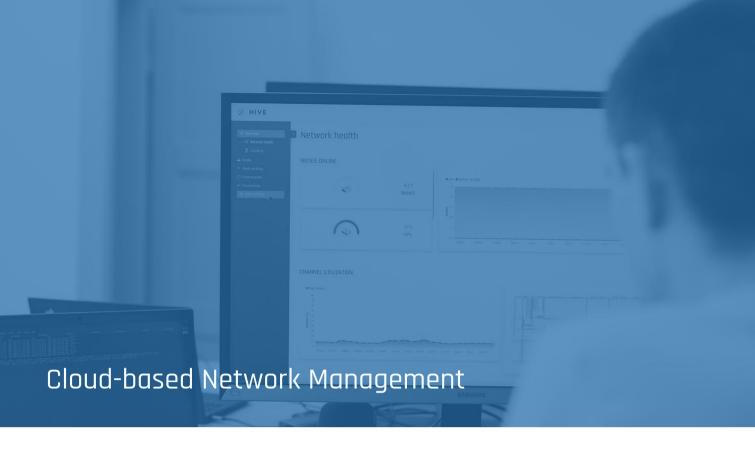
For optimal performance of the wireless network, adapting the wireless configuration of the devices to suit the specific deployment environment and its surroundings is necessary. This is to ensure that the network avoids unwanted external interference.

Configuration of the mesh network should be done to operate on a Wi-Fi channel that is isolated for the specific deployment. Additional networks transmitting on the same frequency will drain available resources and reduce the overall network performance of the wireless installation.



# Support

For inquiries related to open questions or specific requirements and configurations, the Meshmerize Wiki Documentation or Meshmerize Support can be referenced for assistance.



Hive is a comprehensive network management tool which allows network monitoring, configuring and control. It is available as a cloud-hosted service, as well as a self-hosted variant if internet access is not possible at the site. Consulting the Getting Started Guide is advised for detailed steps on how to connect devices to Hive.

Hive enables the execution of a suite of provided actions to configure and customize device settings across the deployment, tailored to each device's role in the network. This ensures proper configuration for all devices fine-tuned for the AS/RS use case, eliminating manual configuration with individual device handling.



#### PERFORMANCE BASED **TROUBLESHOOTING**

Proactively identify and resolve network issues.



#### **HASSLE-FREE NODE PROVISIONING**

Conveniently add, remove or relocate nodes.



#### **BIRD'S EYE VIEW OF THE NETWORK**

Visualize and accurately position all nodes, both static and mobile, on a map or floor plan.



#### **ALERTS AND NOTIFICATIONS**

Receive real-time alerts on network state changes for quick issue resolution.



# MANAGE DEVICES IN BULK, WITH

Effortlessly modify configurations across multiple devices.



#### **API INTEGRATIONS**

Integrates the network nodes into your other tools, such as the WMS, using RESTful API calls.